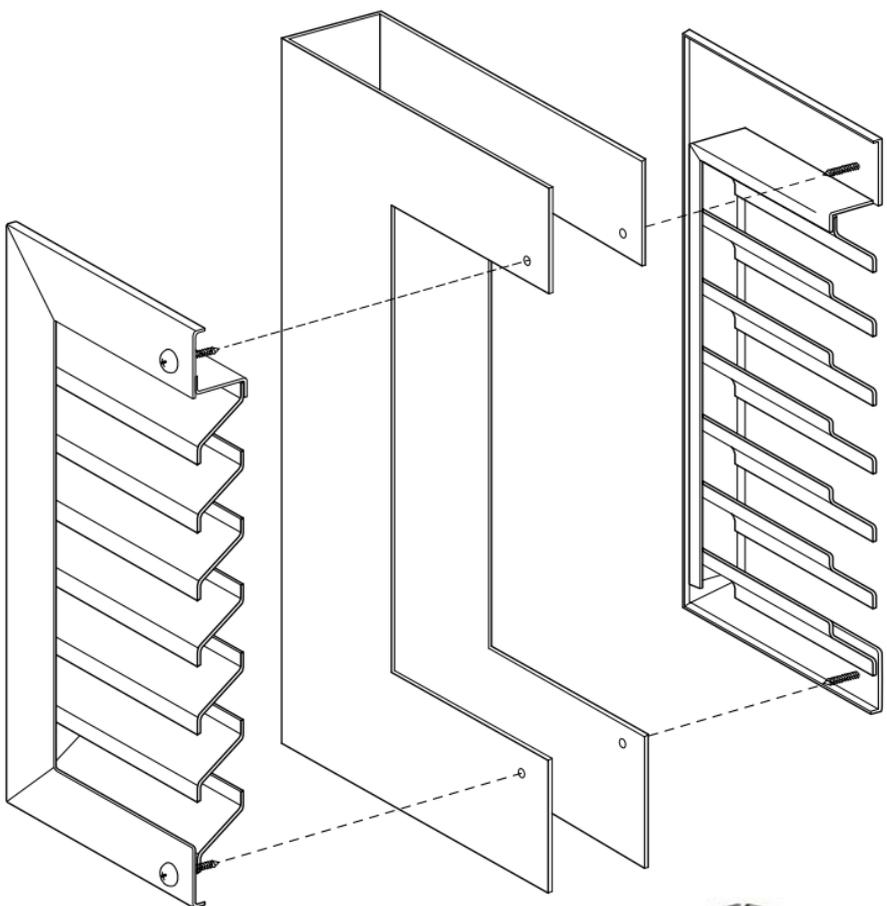


CRP / DKS LOUVERS  
TYPE: YLV Louvers  
**INSTALLATION INSTRUCTIONS**

1. Prior to installation read and follow all door manufacturer's instructions and requirements for application of the louver kit.
2. Cut receiving hole in the door corresponding to the order size of the louver. Make certain the cut out is square in the door.
3. Insert the louver body into the prepared opening on each side. Use shim material if necessary to square the unit.
4. For wood doors attach the louvers to the door using the screws provided. Do not over tighten the screws as it may bend the frame. Repeat on the other side of the door.
5. For metal doors, pre-drill mounting holes using the louver side as the template. Use appropriate drill bit size to firmly accept the screw body. Alternately tighten screws until kit is firmly in place.  
Do not over tighten



Cal-Royal Products, Inc.  
6605 Flotilla St.  
Commerce, CA 90040 U.S.A.  
Phone: (323) 888-6601 ♦ (800) 876-9258  
Fax: (323) 888-6699 ♦ (800) 222-3316  
Email: sales@cal-royal.com  
Website: www.cal-royal.com



DKS Steel Door & Frame Systems, Inc.  
2142 Tubeway Ave.  
Commerce, CA 90040 U.S.A.  
Phone: (323) 888-7763  
Fax: (323) 888-0063  
Email: dks@cal-royal.com  
Website: www.dksdoors.com