INSTRUCTIONS FOR INSTALLING
HEAVY DUTY LEVER LOCK

TOOLS REQUIRED
PUSH PIN (PROVIDED)
NO. 2 PHILLIPS SCREWDRIVER
1/8-INCH DRILL BIT
5/16-INCH DRILL BIT

THIS LOCK IS FACTORY-PACKED FOR 1 1/4" THICK DOORS.

1. MARK DOOR

Mark height line on edge and face of door. Detach stub of template and mark center of door thickness on height line. Fold template at proper marking for bevel of door (high or low bevel or flat). Position center line of template on height line. Hold in place and mark center point for 2 1/8 hole. And then the 1" hole. Also mark for 5/16 holes for stud.

2. BORE HOLES

Bore a 2 1/8" hole and 5/16" holes. Bore holes from both sides of door to avoid splintering wood.

NOTE: We recommend using a drill guide to ensure straight holes. Bore a 1" hole straight into door edge to intersect with center of 2 1/8" hole. Use latchfront faceplate to pattern for cutout. Front should fit flush with door edge. Install latch with screws provided.

(Wood door applications)
For proper alignment of lock chassis and lever, cut out notches for anchor plate lugs from both sides of door on horizontal height line. Markline for anchor plates on both sides of door (see template).

NOTE: Width of notches should not exceed 1/8" for snug fit of anchors.
3. DISASSEMBLE INSIDE TRIM

1. To remove inside lever (4), insert push tool (provided) into hole on lever to depress the lever catch. Slide the lever from the tube. Remove inside rose (3) by slightly twisting counter-clockwise and pulling off.
2. Unscrew two #1/4-28UNFx15/32 screw and remove rose insert (6).

4. INSTALL OUTSIDE UNIT

1. With finger, push latch unit tailpiece in direction of arrow to its end position see (fig.1.)
2. Slide lock body into cross-bore hole from outside position. If necessary, move tail piece slightly to engage retractor as shown in (fig.1.)

NOTE:
For lock with outside securing stud type, slide two outside securing stud into prepared holes on door.

Caution:
Do Not Attempt to mount Lock Unit with Door Closed.

5. ASSEMBLE INSIDE TRIM

1. Position the screw holes vertically with winder notch at inside diameter in line with lever catch. Then slide onto tube and align rose screw holes with #1/4-28UNFx15/32 screw (6).
2. Place inside rose (3) onto inside rose ass'y, aligning three lances with recesses in rose ass'y and turn clockwise to lock as firmly as possible.
3. Slide inside lever (4) onto tube. Make certain lever catch on tube is engaged with lever.
6. INSTALL STRIKE

When strike box is not used, recess in door jamb must be deep enough to allow latch bolt to extend to its full free length.

Deadlocking plunger on latchbolt stops against strike, preventing forcing when door is closed.

7. ADJUST FOR DOOR THICKNESS

Disassemble the outside lever (fig. 2 or fig. 3) and take off the outside rose assembly. Adjust the door thickness by turning the outside plate with hand.

8. REMOVE OUTSIDE LEVER

Keyed locks: Insert key into cylinder and using pointed end of push tool or similar tool, place into hole in lever. Turn key approximately 1/4 turn while exerting pressure on push tool until lever catch depresses. Pull off lever and driver.

Non-keyed locks: Place pointed end of push tool, or similar tool, into hole in lever. Push in to depress lever catch and remove lever and driver.
9. CYLINDER REMOVAL AND REASSEMBLY

Lever

Insert must be installed so that lever engages driver.

Cylinder

When re-keying or installing lock, be sure to engage the plastic lever locking insert.

10. INTERCHANGEABLE CORE
HOW TO REMOVE CORE

Insert control key and turn 15 degrees to the right until action stops. Pull on key to extract core.

HOW TO REPLACE CORE

With control key fully inserted, push core into lever as far as it will go. Turn control key to the right and push core completely into lever. Return control key to vertical and remove from core.

11. CORE AND TAIL PIECE APPLICATION

NOTE:
For function only use tail piece. 7pin Tail piece for 7pin core, 6pin Tail piece for 6pin core.

12. DISASSEMBLE INTERCHANGEABLE LEVER

The outside Lever can be disassembled by pulling the outside Lever with pushing the Lever catch by driver through the hole on the outside Lever.