1. Slide out cover/slide plate.

2. Unfasten the screw that secures the push pad.

3. Slide push pad approximately 3 inches out from the rail.

4. Install S spring with No.10 fastener screw. Put in place dogging adaptor and fasten securely using No. 6 screw.
5. Push the spring to click into place as shown.

6. Slide back the dogging plate into the mounting rail.

7. Secure the cyl. dogging kit to the mounting rail.

8. Drill a hole 5/16” in diameter, 1-1/2” from the edge of the slide plate (with the plastic insert in place).

9. Slide back the cover/slide plate.
PARTS NUMBER

1. SLIDE PLATE
2. CYL.
3. CYL. SUPPORTING PLATE
4. NUT
5. PLASTIC INSERT
6. SCREWS
7. WASHER
8. TURN PLATE
9. SECURED SEAT
10. FASTENER FOR S SPRING
11. WASHER FOR S SPRING
12. S SPRING
13. DOGGING PLATE
14. CAM
15. DOGGING ADAPTOR

CAM ASS'Y

UNSCREW SHORT CAM
RE-SCREW LONG CAM