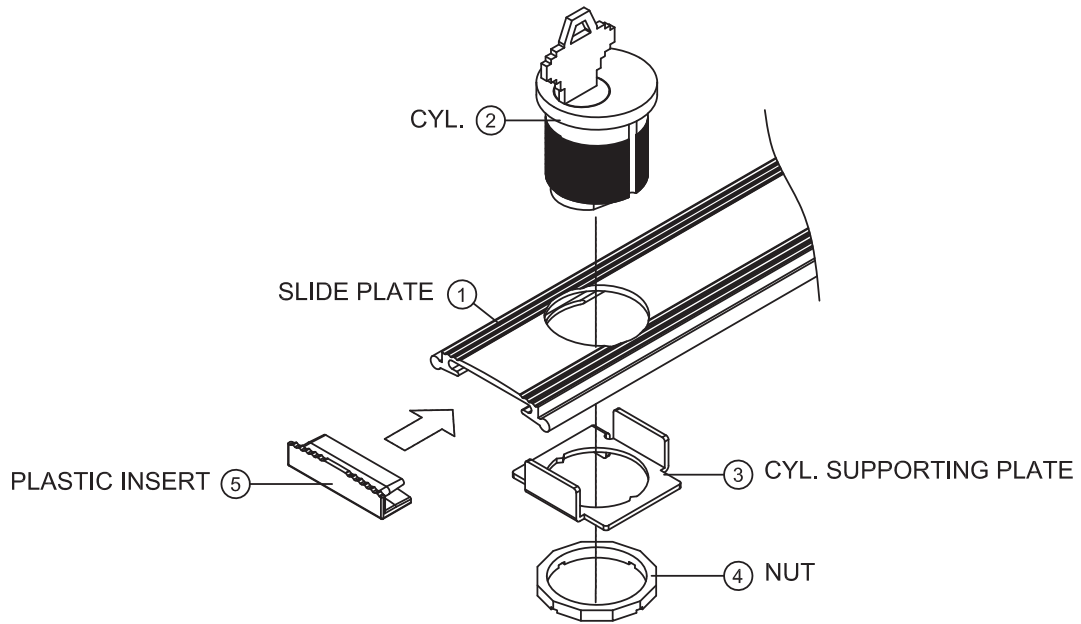
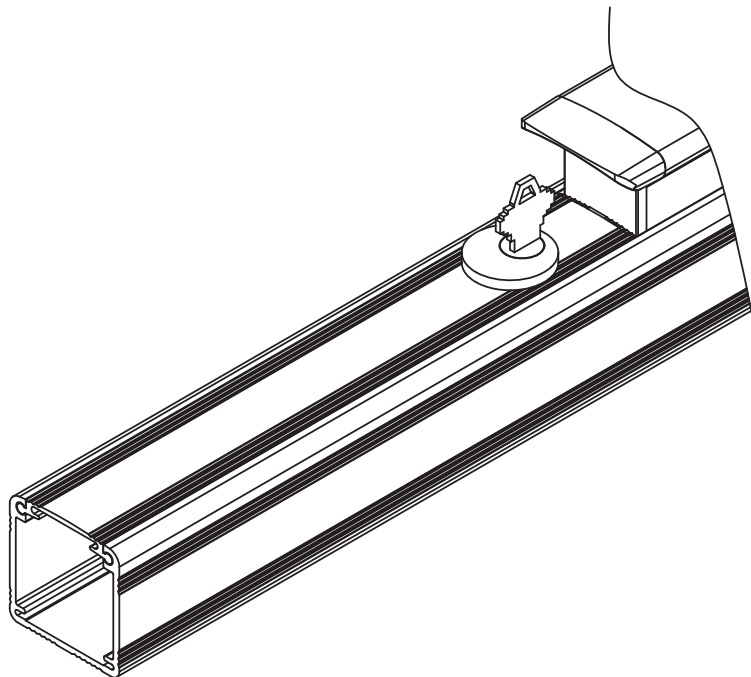


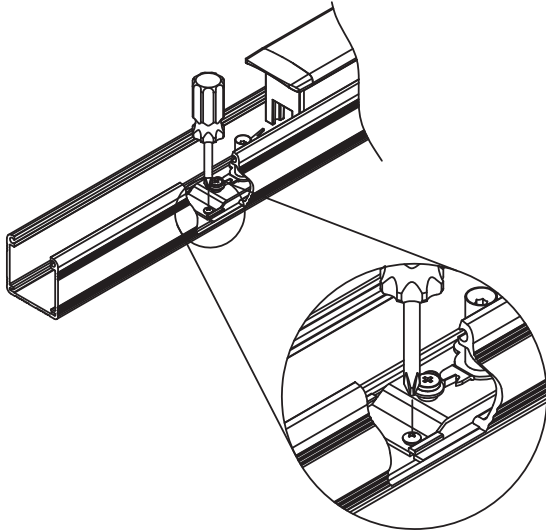
CYLINDER DOGGING KIT EXPLODED VIEW



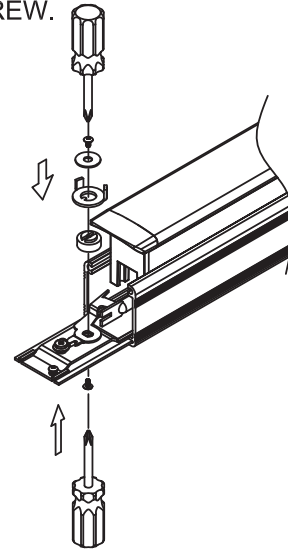
CYLINDER DOGGING KIT ASSEMBLED



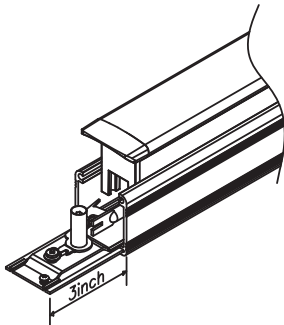
1. UNFASTEN THE SCREW THAT SECURES THE DOGGING KIT.



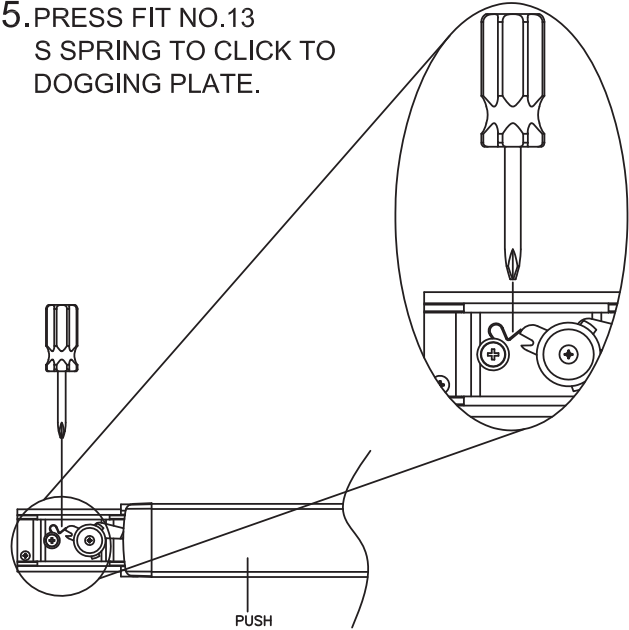
4. PLACE NO.9 SECURED SEAT , NO.8 TURN PLATE, AND NO.7 WASHER, AND SECURE BY NO.6 SCREW.



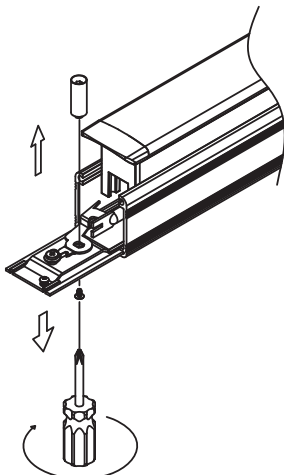
2. SLIDE OUT THE DOGGING KIT 3" OUT OF MOUNTING RAIL.



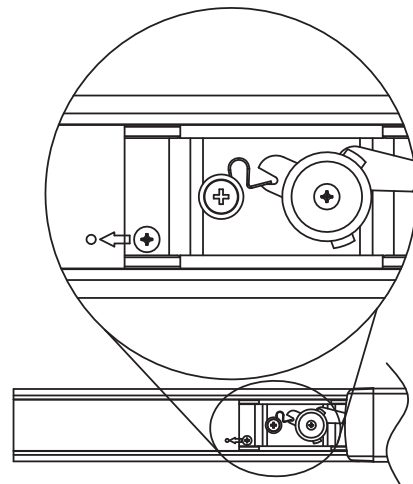
5. PRESS FIT NO.13 S SPRING TO CLICK TO DOGGING PLATE.



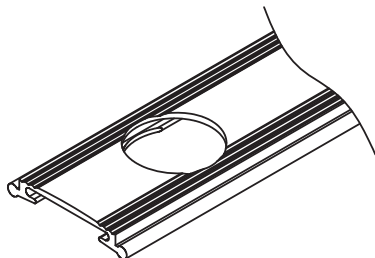
3. UNFASTEN HEX SET STUD BY UNSCREWING NO.6 SCREW.



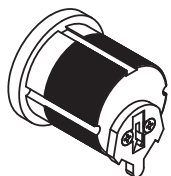
6. RE-SECURE THE CYLINDER DOGGING KIT TO THE MOUNTING RAIL.



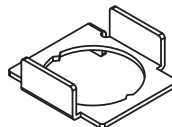
PARTS NUMBER



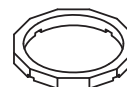
① SLIDE PLATE



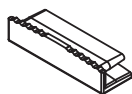
② CYLINDER



③ CYLINDER SUPPORTING PLATE



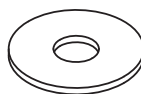
④ NUT



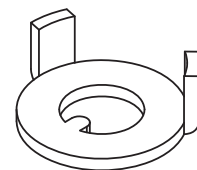
⑤ PLASTIC INSERT



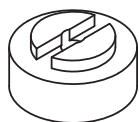
⑥ SCREWS



⑦ WASHER



⑧ TURN PLATE



⑨ SECURED SEAT



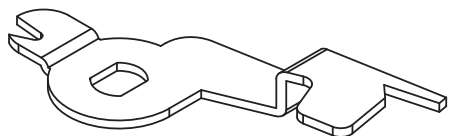
⑩ FASTENER FOR S SPRING



⑪ WASHER FOR S SPRING



⑫ S SPRING

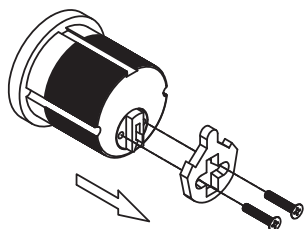
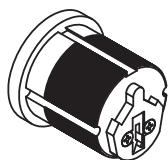


⑬ DOGGING PLATE

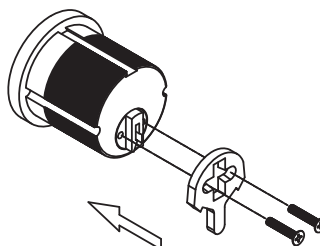


⑭ CAM

CAM ASSEMBLY



UNSCREW SHORT CAM



RE-SCREW LONG CAM

