1. Unfasten the screw, that secured the dogging kit.

2. Slide out the dogging kit 3" out of mounting rail.

3. Place No. 13 dogging plate, No. 9 secured seat, No. 8 turn plate and No. 7 washer, and secured by No. 6 screw.

4. Place No. 12 spring, No. 11 washer, and secured by No. 10 bolt.

5. Press fit No. 13 S spring to click to dogging plate.

6. Re-secured the cyl. dogging kit to the mounting rail.
PARTS NUMBER

1. SLIDE PLATE
2. CYL.
3. CYL. SUPPORTING PLATE
4. NUT
5. PLASTIC INSERT
6. SCREWS
7. WASHER
8. TURN PLATE
9. SECURED SEAT
10. FASTENER FOR S SPRING
11. WASHER FOR S SPRING
12. S SPRING
13. DOFFING PLATE
14. CAM

CAM ASS’Y

UNSCREW SHORT CAM
RE-SCREW LONG CAM